

Work Order ID 78132

December-29-11 10:33:25 AM

78132

Page 1

Item ID: D3807-5 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Gasket
 Start Date: 29/12/2011 Start Qty: 60.00 ***60*** Cust Item ID:
 Required Date: 06/02/2012 Req'd Qty: 60.00 ***60*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 11/12/29 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3807	Rev A

100 0.00

100 B 12-1-12
 Waterjet Memo 0.00

FLOW CNC Waterjet
 1-Cut as per Dwg D3807
 Dwg Rev: A
 Prog Rev: A
 2-Deburr if necessary

(62)

110 QC2- Inspect parts off machine FAI/FAIB 0.00

110 B 12-1-12
 QC Memo 0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		S 12/01/13		count (62)			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location. QA Memo	0.00 0.00							12/11/16 (62)
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							12/11/17 (62)

PL 12-01-16
(62)

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Picklist Print

December-29-11 10:33:29 AM

Page 1

Work Order ID: 78132

78132

Parent Item: D3807-5

D3807-5

Parent Item Name: Gasket

Start Date: 29/12/2011

Required Date: 06/02/2012

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

929.0000

1.6

106.6667

106.

MNEO60S 063

**

12-1-12

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

MAT052

929

119130

3

119777

400

119792

400

119868

126

119868

62

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Dart Aerospace Ltd

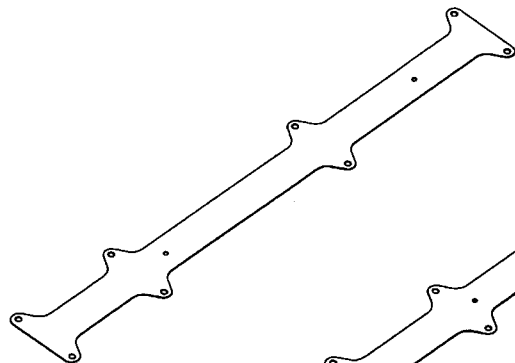
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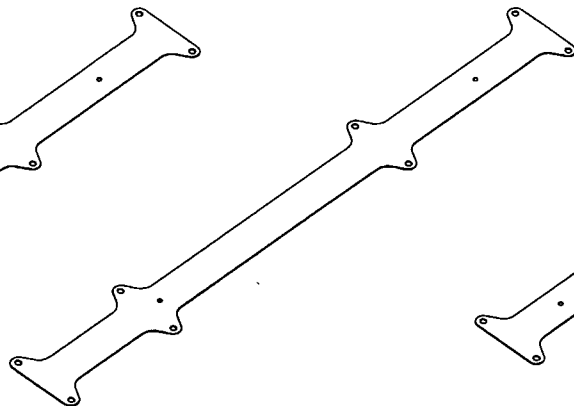
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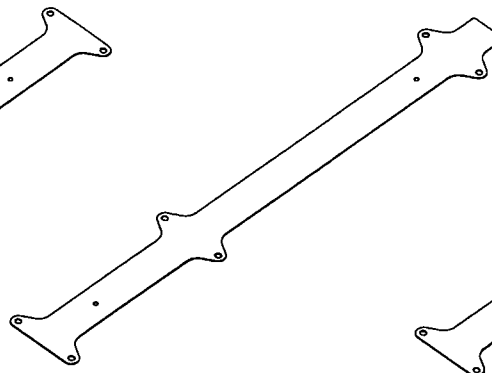
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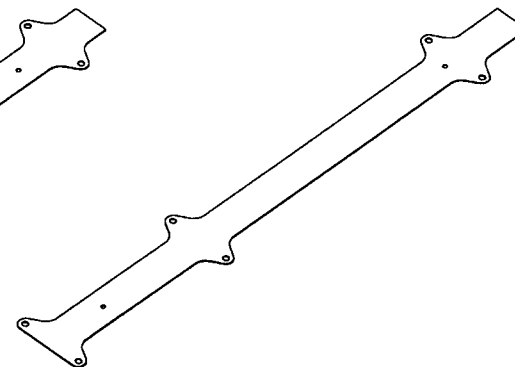
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

RELEASED
 17 09 03 03
 per ECN 09-538

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
 REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
 D3807-1 = 0.32 lbs
 D3807-3 = 0.36 lbs
 D3807-5 = 0.32 lbs
 D3807-7 = 0.33 lbs

UNCO
 SUBJ

NO. 78132 M.C.J
 11/12/29

A		NEW ISSUE		MB		08.11.21	
REV.		DESCRIPTION		BY		DATE	
DESIGN		<div>DART AEROSPACE USA, INC. PORT HADLOCK, WA</div> <div>DRAWING NO. D3807</div> <div>TITLE GASKET</div>		REV. A		SHEET 1 OF 3	
DRAWN							
CHECKED							
MFG. APPR.							
APPROVED							
DE APPR.						NTS	
DATE		08.11.21		COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

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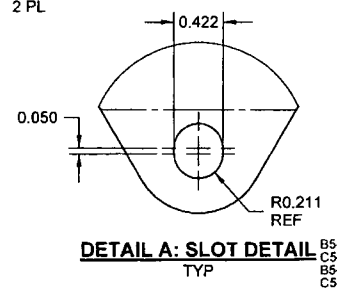
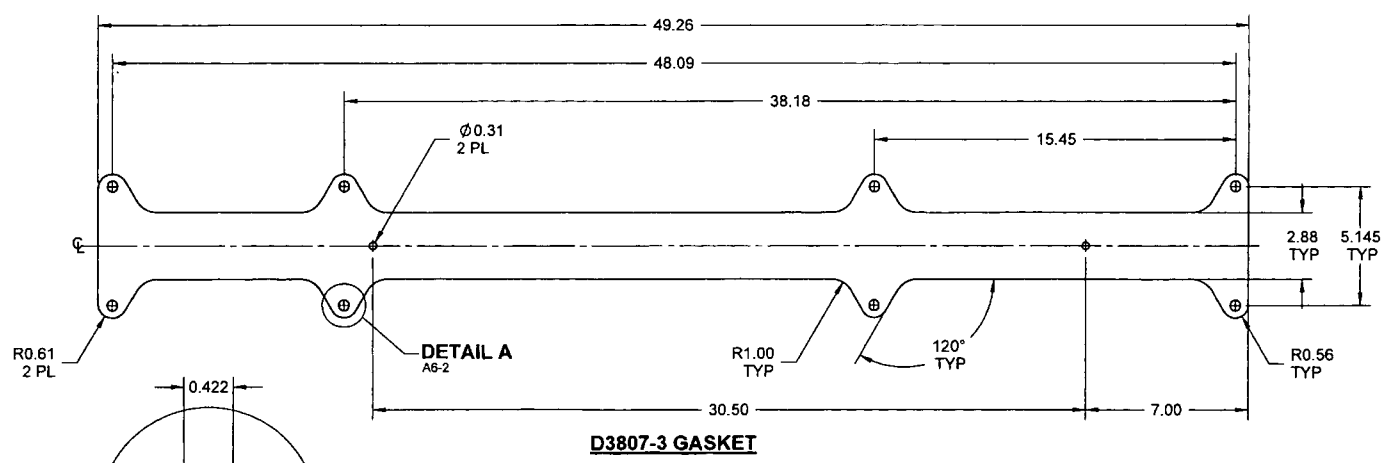
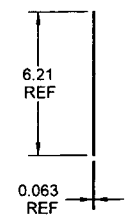
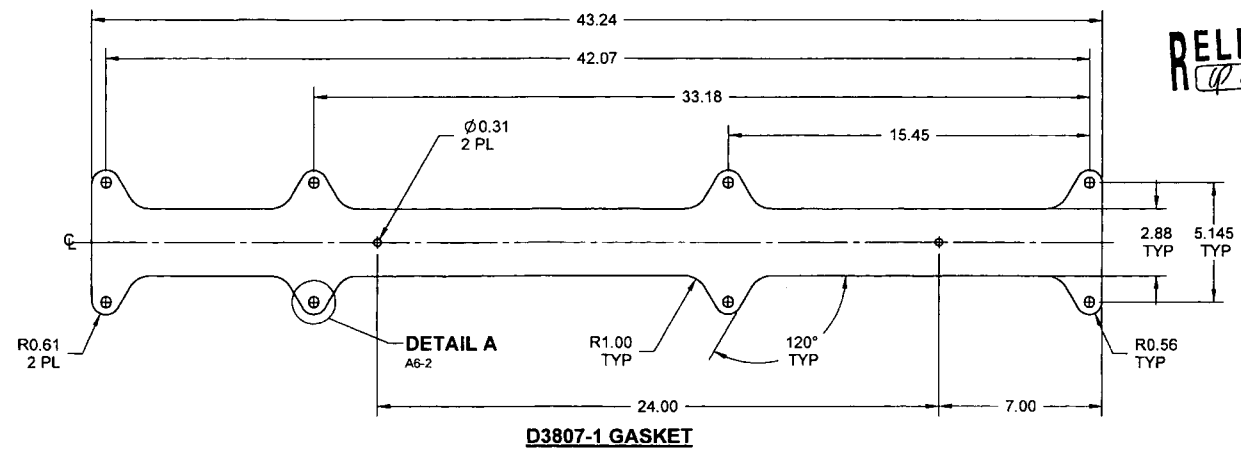
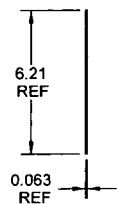
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78132

RELEASED
09.03.07



DESIGN		DART AEROSPACE USA, INC.
DRAWN		PORT HADLOCK, WA
CHECKED		DRAWING NO. D3807
MFG. APPR.		REV. A
APPROVED		TITLE GASKET
DE APPR.		SCALE NTS
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SHEET 2 OF 3

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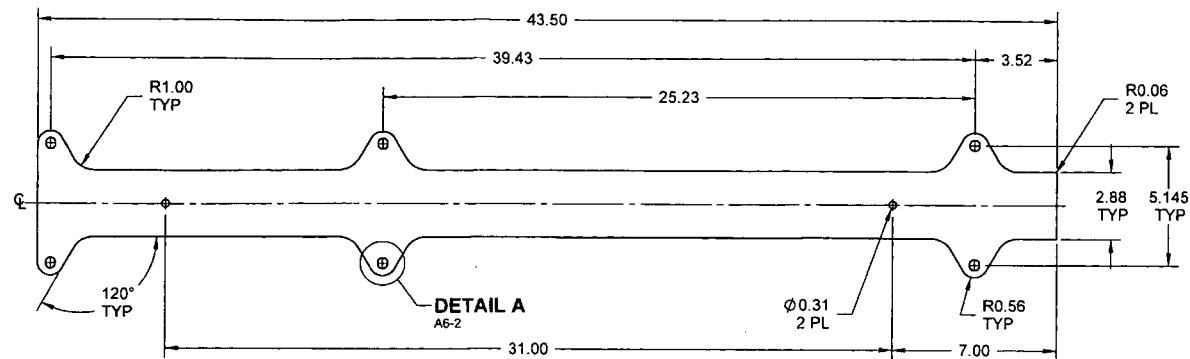
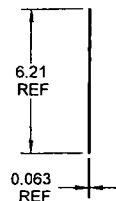
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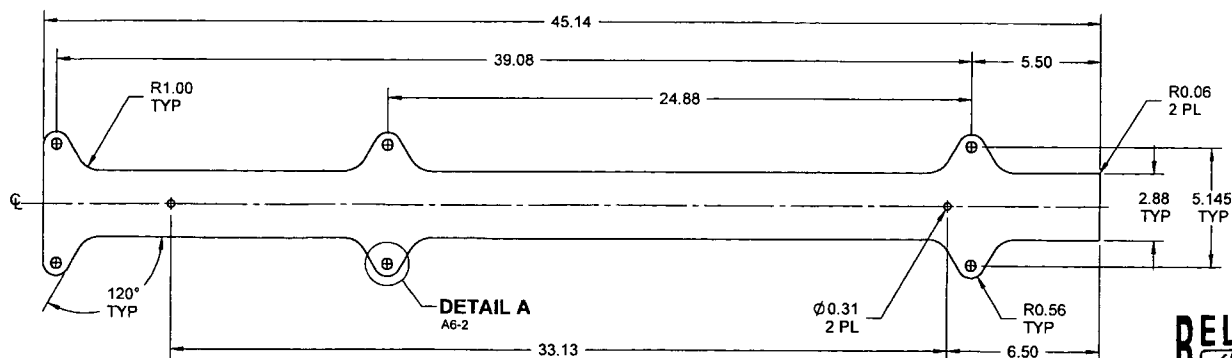
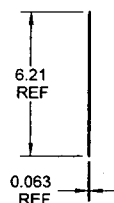
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70132



D3807-5 GASKET



D3807-7 GASKET

RELEASED
CP 09.03.53

DESIGN	JP	DART AEROSPACE USA, INC.	
DRAWN	JP	PORT HADLOCK, WA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D3807	SHEET 3 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	GASKET	NTS
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